















- ★ To reset current counter value to 0, press  button only when machine is stopped.
- ★ To FLUSH the oil, when machine is stopped, press and hold  &  buttons together.
- ★ To Switch ON the FANS when machine is stopped, make the MOTOR button OFF, then press  button to run the FANS and press  button to stop them.

HOW TO ENTER VARIOUS DISPLAY & SETTING MODES :

- ★ Press & Hold  button to enter the various modes as SET, StP CAUSE, tot, roL, no/nc StoP and YES/no rStd.

NOTE : Leave the SET button when desired mode displayed, make changes as needed by pressing  &  buttons, then press  button to exit the various modes and to save the new setting.

Display Mode	Explanation of Display Modes
StP CAUSE	This will show the reason of last machine stop by glowing the LED of that stop motion e.g. TOP, BOTTOM, NEEDLE etc.
tot	This will show 'tot' on the left display and the current value of total counter till now, on the right display. Press  button now if to reset this value.
roL	This will show 'roL' on the left display and the current value of total number of fabric rolls produced till now, on the right display. Press  button now if to reset this value.

Setting Mode	Default Setting	Explanation of Setting Modes
SET	5	Set the desired Counter Value by pressing  &  buttons.
no/nc StoP	no	Change to 'nc' by pressing  button, if to use NC STOP push buttons.
YES/no rStd	no	Change to 'YES' by pressing  button if to use RESET type needle detectors. Also put 2 pin jumper (near the 1N5408 diode) to activate the function.

JUMPER SETTINGS

DEFAULT JUMPER SETTING (Relay Card)

Oiler Coil	- Voltage Output	(Change both jumpers if relay output required)
Speed Change	- From Panel	(Change if Speed to be changed from AC DRIVE)

FOR MORE INFORMATION
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PREMIUM FEATURES (Over All Other Panels)

Power Saving Feature : Side lamps are automatically turned ON when the door is opened for fabric roll cutting and off when the door is closed, eliminating the need to keep them ON continuously.

Total Fabric Roll Counting : Now you don't have to count the fabric rolls manually, our panel will count the total number of fabric rolls produced and will display it to help you track production.

RESET Button Lock : The reset button is automatically locked while the machine is running or jogging to prevent accidental counter resets.

Displays The Reason of Machine Stoppage : Our panel shows the last reason of machine stoppage. Specially in case of vibrating IRO's, when machine stops again and again without any indication, the reason of stoppage can be displayed to quickly identify issues without wasting the time and boosting the production.

Push Button Indication on Display : If JOG, RUN, or STOP push button is pressed, stuck, or becomes direct, it will be displayed on the display. Unlike other panels that lack this feature, our display immediately alerts the machine operator or electrician about the issue. This saves time and increase production by eliminating the need to check every aspect of the machine to identify the problem.

Roll Completion Indication : Roll completion status is also displayed on the display.

Stop Buttons NO/NC Setting : STOP push buttons type (NO/NC) can be configured via the setting, eliminating the need to change machine's wiring. Simply go to settings and select the STOP push button type as NO or NC.

Switch Protection : If TOP LAMP, FAB LAMP, or FAN switches were ON before a power failure, they will automatically be switched ON with a small delay upon power restoration, increasing the life span of switches.

Reset Switch Protection : When a fabric roll completes, the counter can be reset from the panel's reset switch or by pressing any STOP and RUN push buttons together, increasing the life span of the RST switch.

NOTE : Counter will not get reset from STOP and RUN push buttons, before the completion of the fabric roll.

OPEN 1 Option : The OPEN 1 function works from the COMPEL switch or by pressing the JOG and STOP push buttons together, while jogging.

PROTECTION FEATURES

Protection against IRO Wire Short Circuit : Unlike China Panels, If TOP, BOTTOM, or NEEDLE DETECTOR wire directly touches the machine body, no internal circuit damage will happen to the panel board. Moreover panel board will show the IRO SHORT indication and also which IRO wire has touched the machine body.

Protection against Counting Sensor Short Circuit : Unlike China Panels, if the COUNTING or SAFE DOOR sensor's +VE and -VE wires are shorted together or the sensor itself gets short circuit, by any reason, no internal circuit damage will happen to the panel board.

Machine Speed Jerk Protection (Mechanically) : Panel board will gradually decrease the machine speed to 1/4 of the running speed in last 2 rounds before roll completion rather than suddenly turning the speed to JOG SPEED or stopping the machine with jerk, after roll completion, avoiding mechanical jerks.

AC Drive Protection : When the machine is running, the motor cannot be turned OFF directly even by pressing the motor switch to prevent damage to the AC drive caused by sudden voltage drop. Motor switch will work only when machine is stopped.

P.T.O.